

AS/RS capable of absorbing increased production

The Envases Group, a leading global manufacturer of packaging solutions, automates storage and digitalizes management of finished products.

Country: **Spain** | Sector: **packaging**



CHALLENGES

- **Expedite storage** of tinplate lids leaving production.
- **Optimize warehousing space** to cope successfully with a higher production rate and changes in demand.
- **Digitalize** management of finished products sent to customers.

SOLUTIONS

- **Automated Pallet Shuttle system with a stacker crane.**
- **Easy WMS warehouse management system.**
- **Automatic pallet conveyors.**

BENEFITS

- **Automated putaway and shipping** of 160 pallets a day containing tinplate lids from production.
- **Capacity to store 3,196 pallets robotically** in just over 15,070 ft².
- **Real-time control of finished products** through the integration of Easy WMS with the company's SAP ERP system.

The Envasés Group is a global leader in packaging solutions and one of the most prominent companies in Mexico, where it operates in over 30 production facilities. The business offers a wide array of packaging products, from bottles and jars to lids and caps. Its merchandise is designed to meet the packaging needs of its customers in sectors such as the food and chemical industries.

- » **Manufacturing plants: 84**
- » **No. of employees: 3,000+**
- » **International presence: the Americas, Europe and Asia**



For manufacturing supply chains, the key to success lies in optimizing finished product storage and guaranteeing prompt goods distribution whenever customers place an order. In La Rioja (Spain), the Envasés Group produces and sells tinplate lids for businesses in the food sector.

The organization — which markets its products in Spain under the name Envasés

Universales Ibérica — is currently engaged in a comprehensive digitalization and automation process. Its goal is to provide better service to customers and ensure the highest product quality. For the Envasés Group, logistics is a fundamental stage in the machinery of the business. Speed and efficiency in warehouse operations are two inseparable requirements for the organization, particularly as its production pace continues to increase.

Jesús Unzueta, Vice President Cluster South, explains what prompted the company to overhaul its facility: “Before, our goods were stacked directly on the floor. So we were looking for a system that would offer better performance in all aspects, from enhanced productivity to optimal space utilization.” The business took advantage of the warehouse renovation to digitalize its operations. “As the pace of work ramped up, we realized

we needed software capable of improving the throughput of our logistics operations. We wanted a system that would provide us with more control and higher-quality information,” says Unzueta.

After weighing several solutions, the company contacted Mecalux to install the Automated Pallet Shuttle served by a stacker crane. This high-density automated storage



and retrieval system (AS/RS) has boosted efficiency in the Envases Group facility. In addition to making the most of its floor space to expand storage capacity, the company has leveraged automation to streamline and maintain stricter control over incoming and outgoing goods.

“We opted for an AS/RS since we wanted to upgrade our logistics processes. Automation increases productivity in our warehouse by reducing operator forklift movements and thus operation times. We’re extremely pleased with the result: we’ve maximized space and improved accessibility to each SKU stored,” says Unzueta.

The Envases Group has also implemented the Easy WMS warehouse management system. This software is responsible for monitoring the broad range of SKUs in stock as well as goods movements made in the center prior to shipping. The system distributes tinplate lids throughout the facility according to SKU type, characteristics, and turnover rate. “The greatest advantage of this solution is that our logistics processes are now fully automated,” says Unzueta.

Easy WMS continuously communicates with the Envases Group’s SAP ERP system to optimize product management and warehouse processes efficiency. “We’re thrilled

with the software. By integrating it with our ERP system, we can track all stock-related information,” says Unzueta.

Automatic storage of tinplate lids

“The AS/RS has brought our logistics processes numerous advantages. Among them, I’d highlight raised productivity, reduced errors, improved safety, and faster, more rigorous inventory control,” says Unzueta.

The AS/RS consists of a single 250-foot-long aisle with double-deep racking on both sides. The racks stand 24.6’ high and have four levels. They can store six pallets deep on one side of the aisle and 11 on the other. The racking maximizes storage space by obtaining the highest possible capacity: 3,196 pallets in approximately 15,070 ft².

The Pallet Shuttle is a fully automated high-density system. It features a motorized shuttle that moves pallets inside the storage channels with complete autonomy. “Every day, we receive and ship around 160 pallets,” says Unzueta. A stacker crane for pallets transports goods from the AS/RS entry point to the storage channel assigned by Mecalux’s Easy WMS.

Warehouse and production fully controlled

One of the Envases Group’s priorities was for the WMS software to integrate with the SAP ERP system. The two programs communicate with each other to ensure that operations run smoothly. For instance, they coordinate movements of merchandise from production to the logistics facility and during the preparation of orders subsequently distributed to customers. “With digitalization, we’ve optimized all putaway, picking, and inventory management processes,” says Unzueta.

The ERP system notifies Easy WMS in advance of the tinplate lids scheduled to arrive at the warehouse from production. This way,

The direct communication between Easy WMS and the Envases Group's SAP ERP system enables real-time monitoring of finished products.

it can assign them a location more quickly. Products arrive from the manufacturing center stretch-wrapped and labeled. Easy WMS identifies the pallets as they cross the checkpoint and verifies whether they meet the requirements established for storage in the AS/RS.

Once the pallets from production are entered into the software, Easy WMS applies an optimal slotting strategy to each one. It does this based on a series of calculations considering the number of empty locations, SKU, and demand level.

Digital logistics for Industry 4.0

"By automating and digitalizing our operations, we can ensure that, on average, 11 trucks leave our facility with customer orders every day," says Unzueta.

Logistics is the cornerstone of this global leader in rigid consumer packaging solutions. Thanks to reliable processes, the manufacturing center can sustain daily production and efficiently fill and distribute orders to its extensive customer network. The new AS/RS provides the necessary storage capacity and throughput to absorb the Envases Group's high production rate. Digitalizing operations with Easy WMS was also pivotal for streamlining goods inflows and outflows. Products are now effectively organized, and the automatic equipment moves materials in an agile way.

With this integrated logistics solution from Mecalux, the Envases Group has an optimized supply chain. It can meet customers' needs efficiently and is well-prepared to tackle the challenges of Industry 4.0.



"The AS/RS brings our logistics processes numerous advantages. Among them, I'd highlight raised productivity, reduced errors, improved safety, and more rigorous inventory control. Moreover, Easy WMS enables us to track all stock-related information more thoroughly."

Jesús Unzueta

Vice President Cluster South, Envases Universales Ibérica

